

1. Draw a black box (solid black fill, no outline) the size of your rubber stamp.



2. Type your text or place your logo in white over the black box.



3. Mirror your stamp (flip 180 degrees so it looks "backwards" but is right side up).



- Print your rubber stamp to the laser. Turn on Rubber Stamp Mode (see Pages 2 4 for Screen shots of Print Driver pages for ULS models) and select the type of shoulder you need for your stamp.
- 5. Cut out the stamp with scissors. (You can laser-cut the stamp with a red outline, but in many cases it is quicker and results in less debris to simply cut with a knife or with scissors.)



This method is for basic rubber stamps. Do not use the Mirror and Invert tabs in Rubber Stamp Mode when using this method. For full-page stamps, please consult your manual or contact training@ulsinc.com or applications@ulsinc.com for assistance.

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## VLS, PLS or ILS Systems Materials Driver Screen:

Select Rubber, Natural Latex Rubber Stamp, enter material thickness

Materials Database Manual Control								
	90W Laser Settings for PLS6.	120D Database Version 3.08.03	11-APR-2008					
Category Fabric & Leather Glass & Ceramic Metal Paper & Cardboard Plastic Rubber Sample Custom Category Stone Wood	Rubber Natural Latex - Rubber	Stamp	Intensity Adjustment  Raster					
Material New Edit			Vector Marking:  Off Vector Cutting: Off Off Off Off Off Off Off Off Off Of					
Material Thickness	C Metric C Inches	Fixture Type	Load Save					



#### VLS, PLS or ILS Systems Manual Parametric Driver Screen:

Select Rubber Stamp in Print Special Effects box. Run Image Density 5. Use Normal Rubber Stamp shoulder profile. (Can adjust shoulder profile if desired - refer to manual for details.)

Mat	erials Data	base Man	ual Contr	ol									
					90W Lase	er Settings	for PLS	6.120D L	_ibrary Versi	on 1.9.3			
0	Color	Mode	Power	Speed	PPI	Z-Axis	Flow	Laser	0	0	0	0	Mode:
🛛 🖉 E	3lack	Rast	100.0%	60%	500	0.108"	off	Both					<b></b>
🥚 F	Red	Rast/Vect	100.0%	3.6%	300	0.108"	off	Both					Laser:
🥚 G	Green	Rast/Vect	50.0%	100%	500	4.000"	off	Both	ē	B		<u>.</u>	<u></u>
<u>-</u> Y	rellow	Rast/Vect	50.0%	100%	500	4.000"	off	Both	Pov	Spe	ЪЪ	Z-A	Z-Axis:
🔵 B	Blue	Rast/Vect	49.0%	12%	333	0.108"	off	Both					Flow:
🕑 N	Aagenta	Rast/Vect	50.0%	100%	500	4.000"	off	Both					-
🥏 C	Cyan	Rast/Vect	50.0%	100%	500	4.000"	off	Both	9	0	0	0	Flow Rate:
🧼 C	)range	Rast/Vect	50.0%	100%	500	4.000"	off	Both					<b>_</b>
	Ra	ister			Vector			En	graving Fiel	d			
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	Rubber Stam	p	N				۲	Halftone	(				
		Setup	<sup>۲</sup> (			·	2	Error Diffusi Black and V	ion White				
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Do not select Invert Page or Mirror Page in Rubber Stamp Profile screen when using the method on Page 1. For full-page stamps, please consult your manual or contact training@ulsinc.com or applications@ulsinc.com for assistance.

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### M, V or X Platform Laser System, or VL200/300 with Advanced Driver

Select Rubber Stamp Mode. Use standard shoulder profile. Run Image Density 5. (Can adjust shoulder profile if desired - refer to manual for details.)

Laser Settings         Engraving Field         Advanced           Pen Mode         Color         2 Power         2 Speed         PFI         Gas Assist         2           RAST         1         Black         100.0         100         500         MANUAL           RAST         2         Red         50.0         100         500         MANUAL           RAST         4         Yelow         50.0         100         500         MANUAL           RAST         4         Yelow         50.0         100         500         MANUAL           RAST         5         Black         50.0         100         500         MANUAL           RAST         6         Magenta         50.0         100         500         MANUAL           RAST         7         6         Magenta         50.0         100         500         MANUAL           RAST         8         Orange         50.0         100         500         MANUAL           RAST         8         Orange         50.0         100         500         MANUAL           RAST         8         Orange         Prover         Prover         Prover         Prover         Pro	🍓 M-360 Prii	nting Pro	eferences	;			? 🛛			
Per Mode       Color       2 Power       2 Speed       PPI       Gas Assist       2         RAST RAST_VECT       1       Black       1000       100       500       MANUAL         RAST_VECT       2       Red       500       100       500       MANUAL         RAST       4       Yelow       500       100       500       MANUAL         RAST       4       Yelow       500       100       500       MANUAL         RAST       6       Magenta       500       100       500       MANUAL         RAST       7       6       Magenta       500       100       500       MANUAL         RAST       8       Orange       500       100       500       MANUAL       MANUAL         RAST       8       Orange       500       100       500       MANUAL       MANUAL         RAST       9       Orange       500       100       500       MANUAL       MANUAL         RAST       9       Orange       500       100       500       MANUAL       MANUAL         RAST       9       Orange       0       100       500       MANUAL       MANUAL <td>Laser Settings</td> <td>Engravin</td> <td>a Field Ad</td> <td>vanced</td> <td></td> <td></td> <td></td>	Laser Settings	Engravin	a Field Ad	vanced						
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